



YJ: 11632.10 CJ: 11633.10

## CJ/YJ ALL TERRAIN FLARE KIT

- Step 6. Install the hardware as shown in the image. First place a washer on the M5 bolts. Place one bolt through each hole in the flare. Next place a rubber spacer on the bolt on the back side of the flare. Some of the spacers are different in thickness. Follow the instructions in the next steps to determine placement of each spacer.
- Step 7. Installing the front flares. First you will install the side marker in the flare using two phillips head screws. Install a 7mm rubber spacer on both marker light screws. Install one 7mm rubber spacer on the front mounting screw. Install a 13mm spacer on the remaining mounting screws. Mount the flare on the body placing a M5 nut on each bolt. Finally tighten the side marker screws. Do not over tighten the marker light screws or mounting nuts.
- Step 8. Installing the rear flares. Install the rear fender flares using a 7mm rubber spacer on each screw. Mount the flare on the body placing a M5 nut on each bolt. Finally tighten the nuts. Do not over tighten the mounting nuts.

Step 9. Install the front flare extensions using the factory M5 bolts.

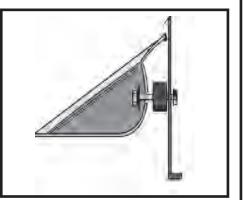














## **OPTIONAL PAINTING INSTRUCTIONS**

NOTICE: Do not use any harsh chemicals on flares. Use only plastic approved cleaning chemicals.

CUT OUT FLARE PAINT PREPARATION:

- Step 1. Lightly sand flares with 320 grit sandpaper.
- Step 2. Remove all surface contaminants from flares using an approved grease and wax remover.
- Step 3. Wipe flares with a tack rag to remove any dust or dirt.



## PAINTING

- Step 1. Apply two even coats of adhesion promoter to flares. Allow recommended flash time between coats. Let second coat dry for 15 minutes before primer application.
- Step 2. Apply an even coat of primer to flare surface. ( A high build primer is recommended. )
- Step 3. Paint flares with a automotive grade paint. ( A flex additive must be added to paint. )







## OPTIONAL FENDER TRIMMING INSTRUCTIONS

Note: Image of suggested cut lines are to be used as a guide only. Fenders may be trimmed less or more as needed.

